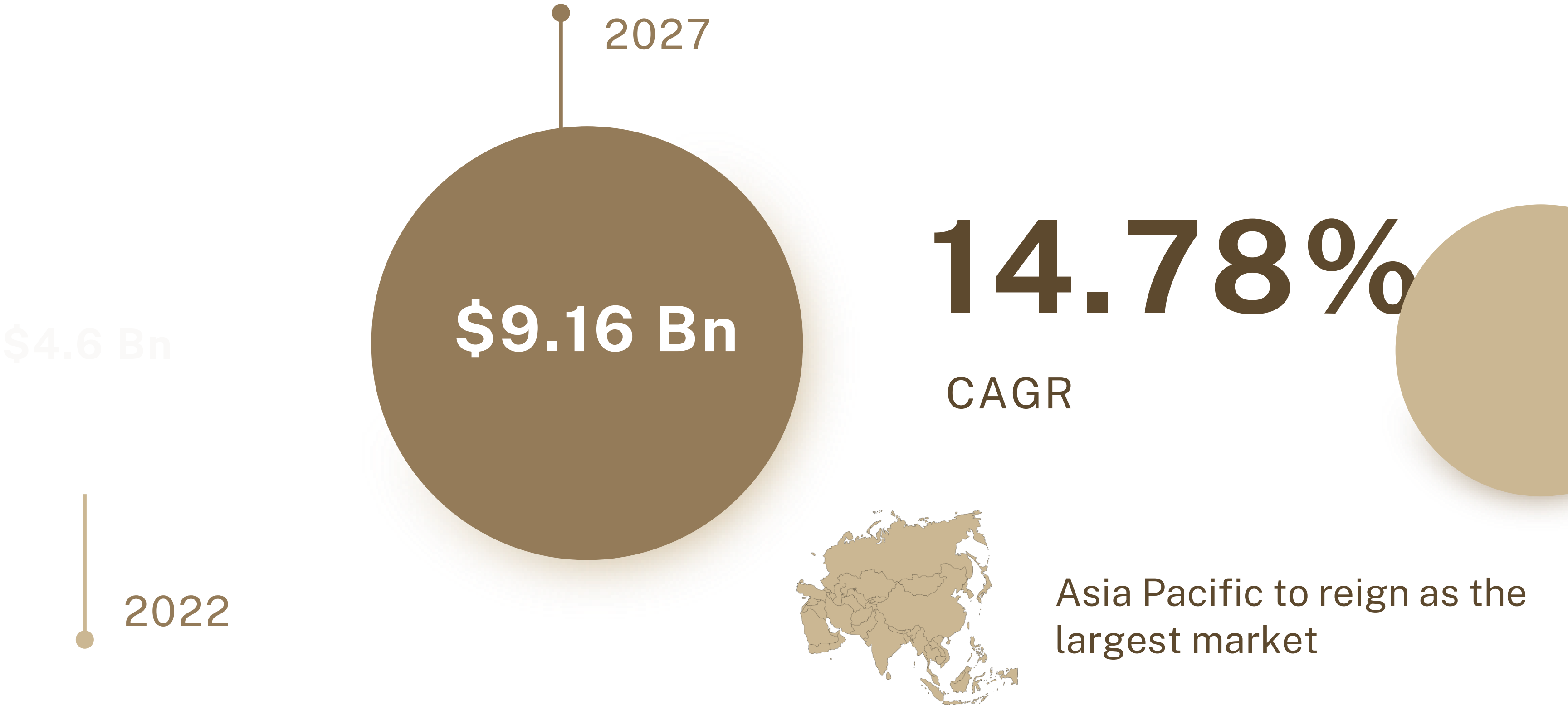


# AI IMPLEMENTATION IN FOOD PACKAGING

A SPECIAL CASE OF MOLDED FIBER PRODUCTS



# GROWTH IN MFP



# USED ACROSS INDUSTRIES



# CHALLENGES

- Production Cost
- Quality Consistency
- Property Limitations
- Scaling of Production
- Sourcing Inconsistencies



# AI: THE GAME CHANGER



# AI: THE GAME CHANGER



Drainage Improvement

Wet Strength Optimization



Stiffness Prediction

01

Reduce Cost

Improved  
Quality

# SUSTAINABLE PRODUCTION WITH AI

01

Reduce Cost

Improved  
Quality

02

Optimize  
Resource  
Utilization



# SUSTAINABLE PRODUCTION WITH AI

01

Reduce Cost

Improved  
Quality

02

Optimize  
Resource  
Utilization

03

Position  
Yourself in  
the Market

# SUSTAINABLE PRODUCTION WITH AI

01

Reduce Cost

Improved  
Quality

02

Optimize  
Resource  
Utilization

03

Position  
Yourself in  
the Market

04

Implement  
Sustainable  
Practices

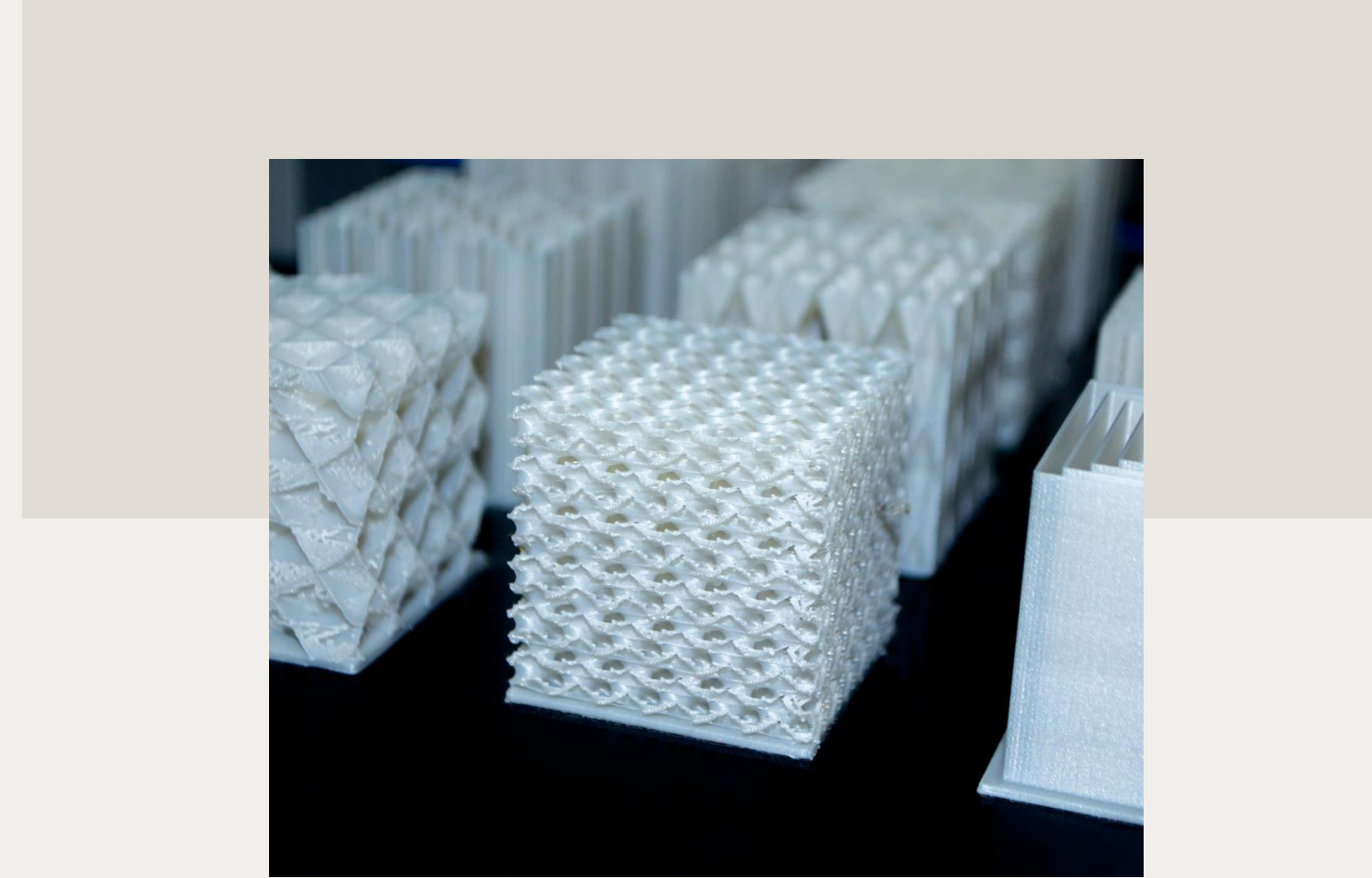
# MANUAL TESTING

- Issues in Scalability
- Incomplete Coverage
- Limited Scope of Testing
- Incoherent Recipe Alteration
- User Subjectivity



# CASE STUDY

The study was conducted at one of the leading wood pulp and agro-waste-based MFP manufacturers, producing molded products in the 400 GSM range, over a period of 30 days.



## Targets:

- Reduce stiffness & quality variation
- Increase production rate
- Optimize chemical consumption

# THE HABER APPROACH

01

Mined 12  
Months of  
Time-Series  
Data

02

Analyzed  
multi-  
dimensionality  
of relevant  
parameters

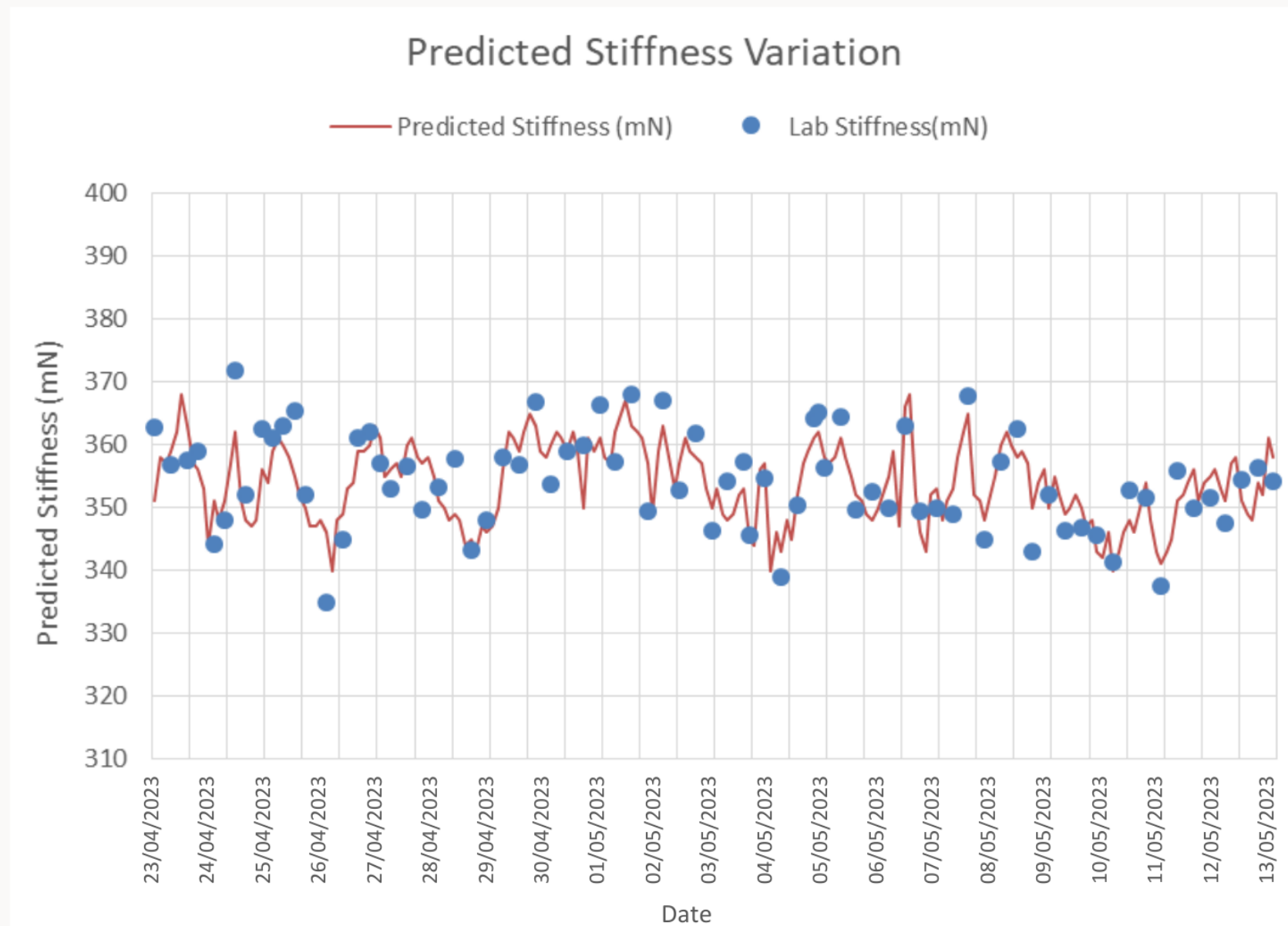
03

Designed  
Stiffness  
Prediction  
Algorithm

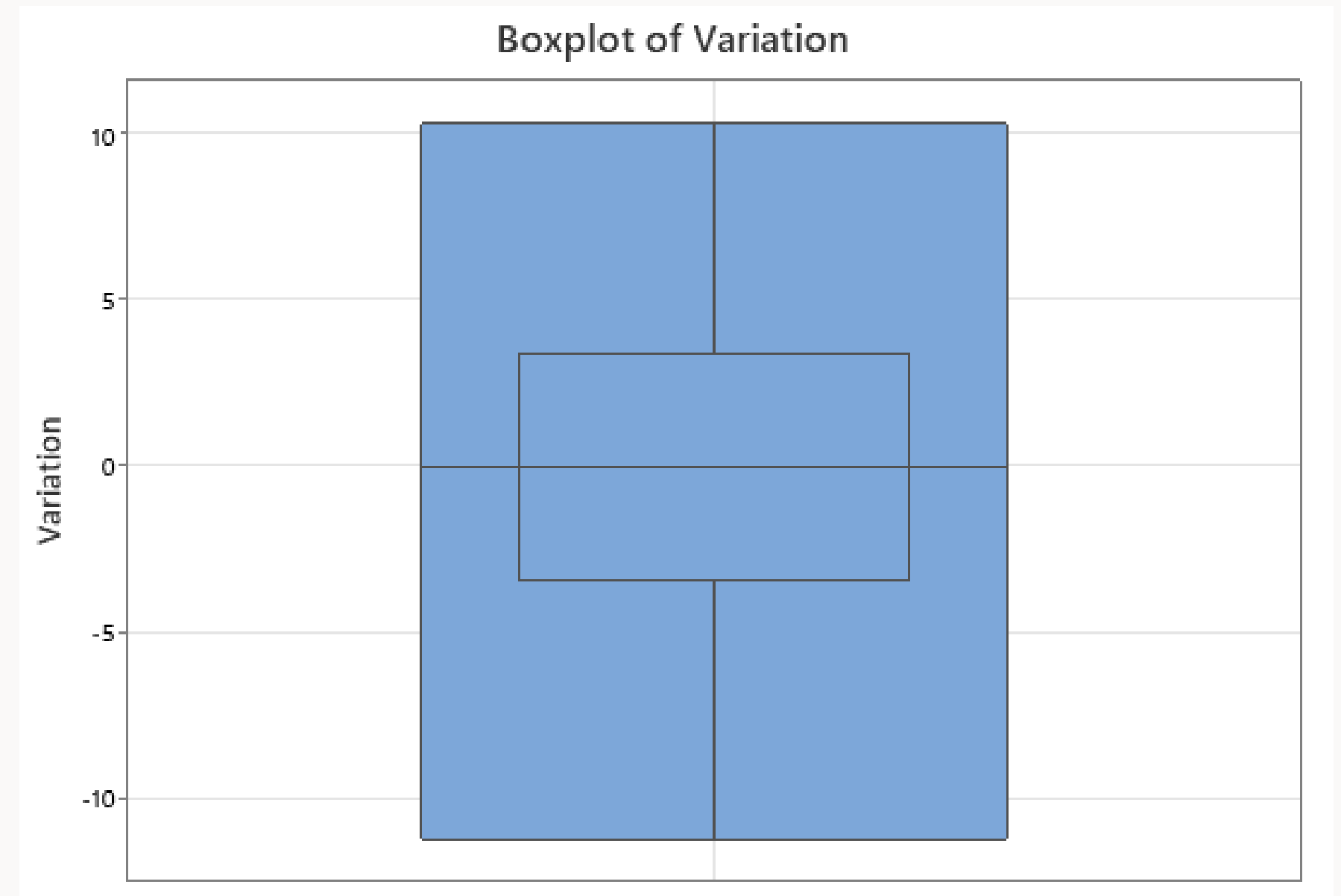
04

Engineered  
Strength  
Additive  
Prediction  
Model

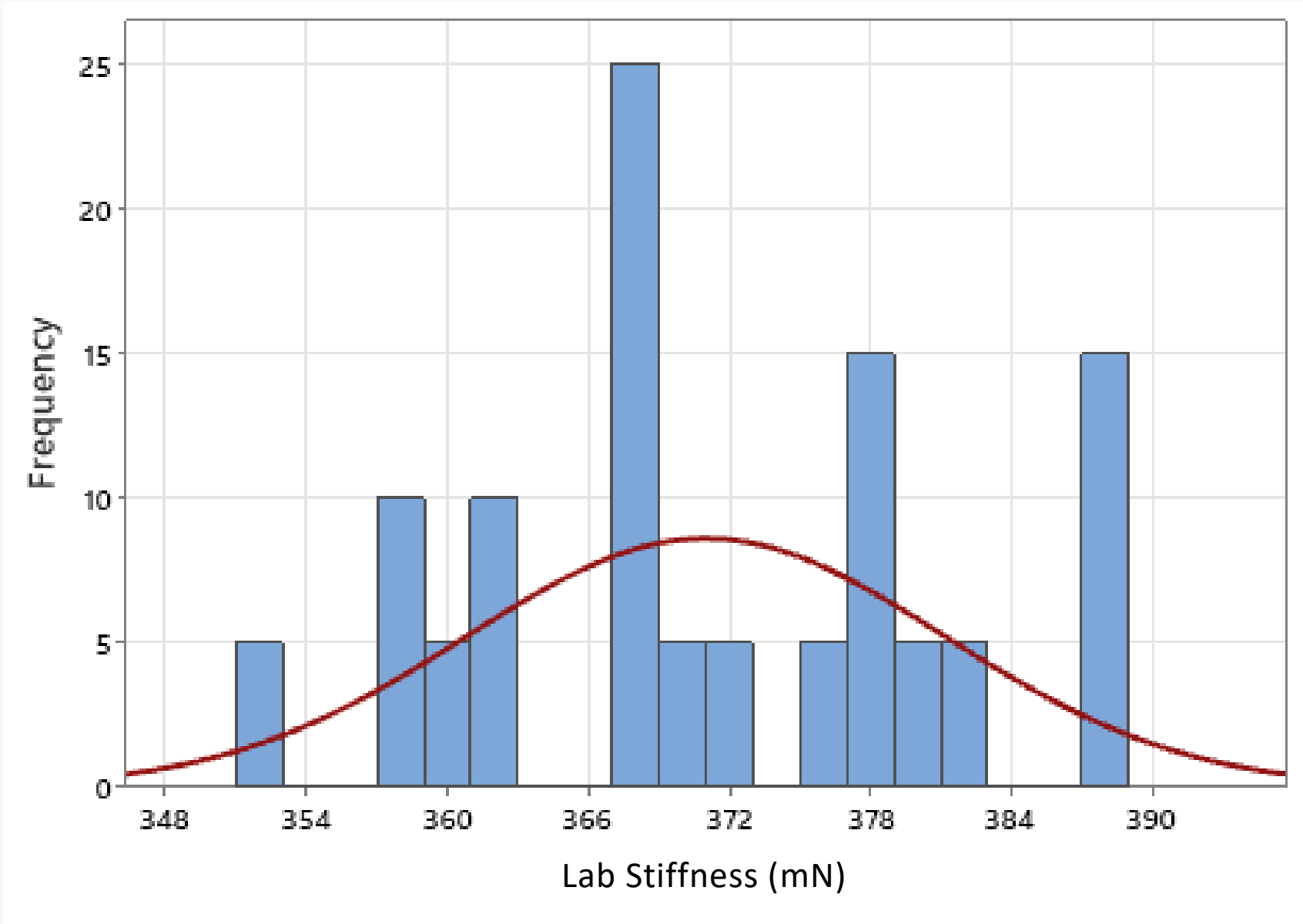
# PREDICTION MODEL ACCURACY



**Target Stiffness: 350 mN**

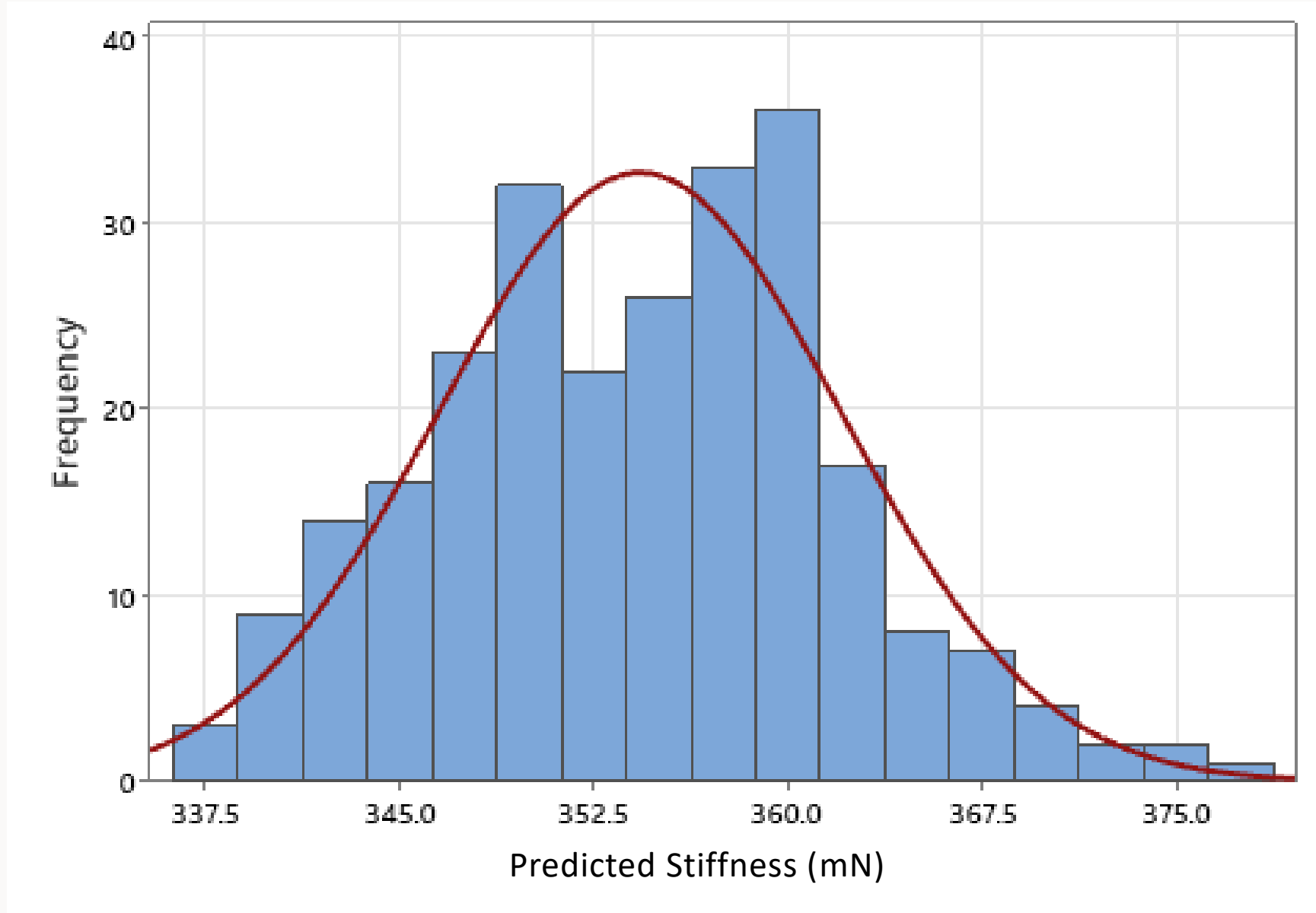


# LAB STIFFNESS VS PREDICTED STIFFNESS



**Mean 371**

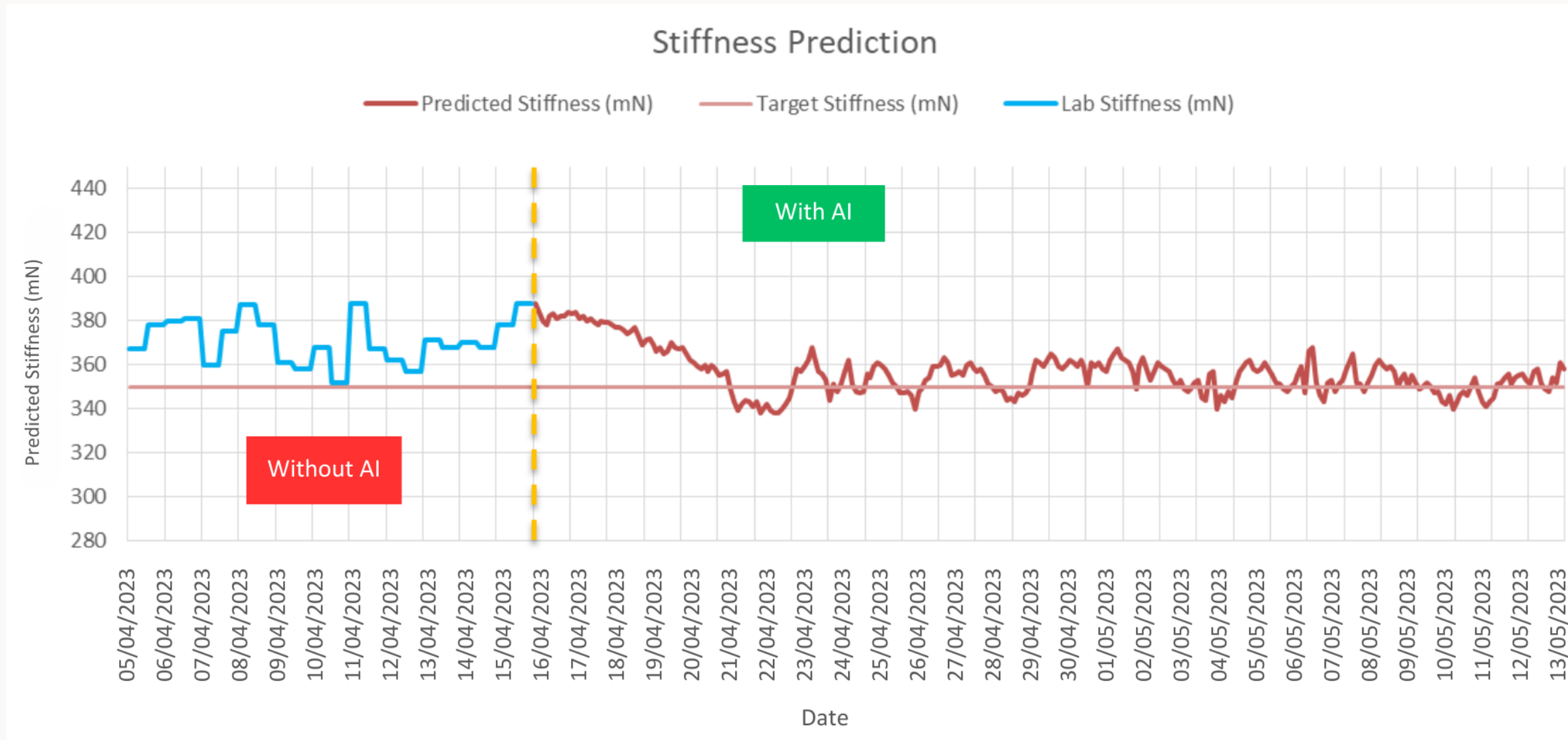
**Std. Dev. 10.20**



**Mean 354.3**

**Std. Dev. 7.782**

# RESULTS

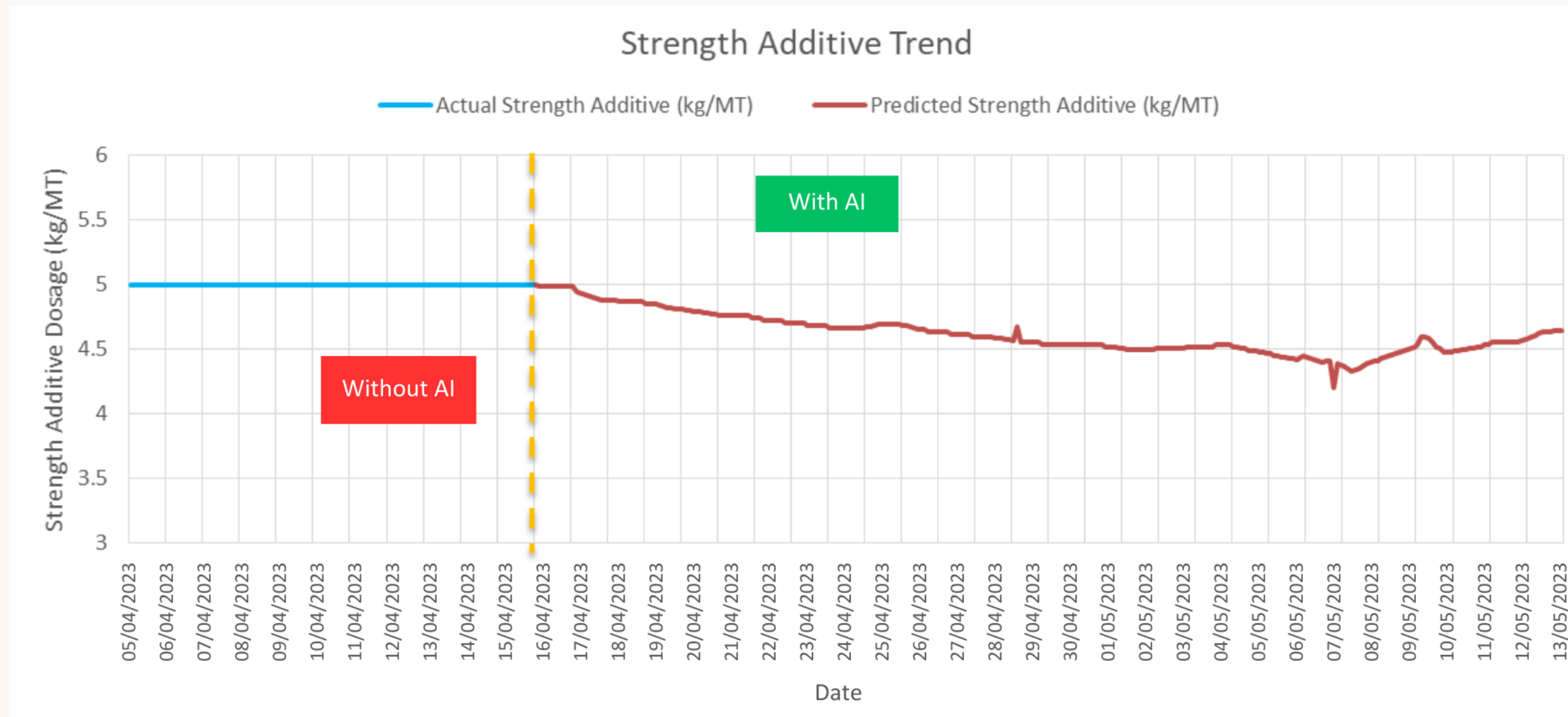


Target Stiffness: 350 mN

- Refreshed Stiffness Predictions every 30 seconds
- Consistency observed in maintaining target stiffness and quality
- Increase in TPD production



# RESULTS



- **7.8% reduction in chemical consumption**

# CONCLUSION

- AI-based process control helped drive production rate and product quality
- Cleaner data due to real-time acquisition
- Optimized molded fiber production pricing
- Reduced chemical requirements
- Maintain quality control
- Provide an increased control over the process



**THANK YOU!**