

A Study of Physical Changes in The Bast Fibre of *Crotalaria Juncea* Linn Due to Weathering

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SUMMARY

The article describes the experiments conducted on *Crotalaria juncea* Linn, (Sunn fiber) bast fibers to determine the effect of weathering during storage on its bast fibers. To obtain optimum strength bast fibers should be stored in close and covered space.

INTRODUCTION

Crotalaria juncea Linn the well known Sunn Fibre of Uttar Pradesh is of great commercial importance and is being exported.

The Sunn fibre is essentially a cultivator crop and is cultivated with the first advent of rain and it is ready for harvesting by the end of Aug. or by the middle of September or it takes about four months to mature.

The Sunn fibre, a bast, is usually extracted by retting. Very often there is no sufficient space to store the fibres in closed and covered area and the fibres are kept in open, which leads to considerable weakening and discolouration of the fibre. This fibre is extremely suitable for the production of cigarette tissue, tissue and high quality papers. A study was carried to determine the effect of weather on the physical properties of Sunn fibres.

PROCEDURE

The sample of Varansi (Sunn) fibres was divided into three parts. One part was covered with a black cloth and kept in darkness. The second part was hanged inside the laboratory, exposing to diffused sun light. The third part was spread in thin layer on the bamboo frames on the roof top of the laboratory. The samples were fortnightly drawn from the lot exposed on the roof. The chemical analysis of sunn fibres is as follows :—

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TABLE—I

Sl. No.	Factors	Percentages
1.	Moisture	9.5
2.	Ash	1.89
3.	Fats and Resin	1.10
4.	Cellulose (Cross and Bevan)	84.82
5.	Alpha Cellulose	72.79
6.	Lignin	5.80

In view of the heterogenous and jumbled nature of sunn fibre it was considered to carry out only the bundle strength of the fibre and this gave a correct indication about the loss of strength of the sunn fibre on weathering.

Small portion was taken from ten random places and put together to form bundles. The bundles were cut to 4 inches length and successively combed on gill pins of three different sizes, first on the coarse pin, then on the medium pins and finally the fine pins. After combing, the bundles were cut to exactly 3 centimeters length and accurately weighed. A distance of 1 centimeter was maintained for each bundle between the clamps. The extension of the fibre, being very low, could not be recorded.

The result of the experiment on breaking length is given in Table-II.

EFFECT OF STAINING REAGENTS

A study was also made to determine the effect of some of the important staining reagents, on the fresh sample of sunn fibre and weather affected

TABLE II

RELATIVE HUMIDITY 65%, TEMPERATURE 27°C. LENGTH OF BUNDLE 3 cm.,
THE DISTANCE BETWEEN THE CLAMPS 1 cm.

S.N.	Sample No.	Wt. of Bundle Mg.	Breaking Strength in lbs.	Breaking Length. K.M.	Mean Breaking Length k.m.	Remarks
1A	1	14.60	25.5	23.77	22.94	Controlled Sample kept in a dry dark place
1B		17.70	26.0	19.99		
1C		13.41	20.5	20.81		
1D		17.11	29.0	23.07		
1E		14.58	20.0	27.07		
2A	2	11.51	24.0	28.38	22.78	Sample exposed to light for six months.
2B		19.66	30.0	20.77		
2C		18.27	25.0	18.62		
2D		19.28	37.0	26.12		
2E		15.28	22.5	20.04		
3A	3	9.34	13.5	19.67	21.4	Exposed to weather for 15 days
3B		11.10	16.0	19.62		
3C		12.20	20.0	21.31		
3D		14.20	22.0	21.09		
3E		17.86	32.0	24.39		
4A	4	21.17	30.5	19.61	19.16	Exposed to Weather for 30 days.
4B		13.90	22.0	21.70		
4C		14.35	15.5	14.7		
4D		21.55	32.5	18.78		
4E		14.87	23.0	21.05		
5A	5	13.23	18.0	18.52	17.36	Exposed to weather for 50 days.
5B		12.90	13.5	14.24		
5C		13.61	17.0	17.00		
5D		15.50	20.0	17.56		
5E		14.55	21.0	19.64		
6A	6	17.30	17.5	13.77	13.95	Exposed to weather for 70 days
6B		13.33	16.5	16.85		
6C		14.10	22.5	21.72		
6D		12.45	15.0	16.40		
6E		13.70	17.0	16.89		
7A	7	16.72	15.5	12.62	13.95	Exposed to weather for 85 days
7B		14.90	15.0	13.70		
7C		14.24	19.0	18.16		
7D		13.75	14.0	13.86		
7E		16.10	13.5	11.41		
8A	8	14.55	12.0	11.22	13.81	Exposed to weather for 100 days
8B		12.30	11.0	12.17		
8C		13.20	12.5	12.89		
8D		14.24	15.0	14.34		
8E		14.37	19.5	18.47		
9A	9	13.60	13.0	13.01	12.80	Exposed to weather for 115 days
9B		15.30	11.5	10.23		
9C		22.20	20.0	12.26		
9D		17.00	19.0	15.21		

S.N	Sample No.	Wt. of Bundle Mg	Breaking Strength lbs	Breaking Length K.M.	Mean Breaking Length K.M	Remarks
9E	10	18.92	18.5	13.31	12.57	Exposed to weather for 145 days
10A		20.72	20.5	13.47		
10B		17.13	17.0	13.51		
10C		13.82	14.0	13.79		
10D		14.64	9.5	8.83		
10E	11	20.00	19.5	13.27	11.32	Exposed to weather for 160 days
11A		16.94	13.0	10.44		
11B		17.36	13.5	10.58		
11C		14.36	15.5	14.69		
11D		11.94	6.5	7.41		
11E	12	28.22	27.0	13.50	9.55	Exposed to weather for 280 days
12A		15.35	11.0	9.75		
12B		13.58	7.5	7.52		
12C		13.42	10.5	10.65		
12D		13.84	10.5	10.65		
12E		15.60	11.5	10.03		

sun fibre, the result obtained is shown in Table-III.

TABLE-III

S. No.	Reagent	Sunn Fibre Fresh	Sunn Fibre Weather Effected
1.	Tex Chrome	Deep blue	Purple
2.	Habeneas Reagent	Bluish brown	Bluish Brown
3.	Phloroglucinol in Concentrated Hydrochloric acid	Light Pink	No colouration
4.	Shirla Stain A	Dirty purple	Light purple

CONCLUSION

It is a common knowledge that Vegetable fibres undergo detention on being exposed to

weather due to bacterial and actinic (Solar) activity and results in a loss of strength. The loss of strength during the initial stage is due to decomposition of pectic bodies and soluble sugars along with other water soluble matter.

In final stage the fall in breaking length is very gradual and it may be due to first distintegration of low chain length of hemi-cellulose and then the more resistant constituent of the fibres slowly undergoing composition. The fresh sunn fibre can be easily distinguished from weather affected sunn fibres by staining with staining reagent "Tex chroma".

To obtain optimum strength properties, the bast fibre of *Crotalaria Juncea* Linn (Sunn) should be stored in closed and covered area.