

Quantitative Microscopical analysis on cellular elements for the identification of Bamboo pulp

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Introduction :

Pulping of bamboo is done by chemical means for the manufacture of paper & board. Morphological identification of various cellular elements of the bamboo pulp is already known.^{1,2} Quantitative microscopical studies on the diameter and length of fibres is also on record¹ but the information with regard to the incidence of each type of cellular element in a pulp sample as well as the knowledge of the extent to which one type is related to the other is still inadequate. With this end in view, quantitative studies have been attempted on the cellular elements present in bamboo pulp.

Material and method :

Fresh bamboo pulp received from M/S Orient Paper Mills, Brajraj Nagar, Orissa, has been taken for study and a suspension is made in water with a small quantity of randomly collected pulp. The latter is boiled in order to separate individual

Twenty-five samples of Bamboo pulp have been studied microscopically for the six types of cellular elements. One hundred elements have been examined in each sample (total : 2500) for percentage incidence, dispersion and correlation. All the types of elements are found to occur in different proportions although two of them are not always present in every sample. Four out of six types are always found to occur which show a great magnitude of correlation between each other apart from significant difference between mean percentage. Hence, study of bamboo pulp greatly depends on only four out of six types of cellular elements.

elements, is cooled and shaken vigorously when the cellular elements are uniformly dispersed. A drop of suspension has been pipetted off on a microscopic slide and covered with a cover glass. Twenty-five such slides out of 200 have been selected. They are examined under the microscope for 100 cellular elements in each. Different cellular elements present in bamboo pulp have been categorised into six types as described below: -

Type I : Fibres without any special features (fig I).

Type II : Fibres with special features as compressed areas with transverse markings in the form of buckles (fig. II).

Type III : Parenchyma cells or pith cells or cells of

medulla (fig. III).

Type IV : Vessels—barrel shaped or discoid or cylindrical with numerous larger pits (fig. IV).

Type V : Fibro-vascular elements—spiral and girdle-shaped (fig. V). The occurrence of such elements is not known to have been reported previously.

Type VI : Slender epidermal cells with wavy or slightly corrugated margins (fig. VI).

All the types of elements are shown in Plate 3.

A differential count of 2500 elements has been made and the occurrence of each type has been

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kept on record. The data thus obtained has been studied for percentage occurrence of each type and the standard error of the percentage has been calculated according to the following formula :—

$$\text{S.E. of Percentage} = \sqrt{\frac{p(100-p)}{n}}$$

The results are indicated in table I. In addition, Student's 't' test of significance of the percentage between types of cellular elements has been applied on the basis of the following formula :—

$$t = \frac{\bar{x}_1 - \bar{x}_2}{\sqrt{\delta_1^2 + \delta_2^2}}$$

The results are indicated in table II.

The data has further been studied for various statistical constants e. g. mean, standard error, standard deviation and co-efficient of variation in order to assess the dispersion of each cellular type. The following formulae have been applied :—

$$(1) \text{ S.D.} = \sqrt{\frac{\sum(x - \bar{x})^2}{n}}$$

$$(2) \text{ S.E.} = \frac{\delta}{\sqrt{n}}$$

$$(3) \text{ C.V.} = \frac{100\delta}{m}$$

The results are indicated in table III. The distribution of each type has been presented graphically (Plate: 1). In order to assess the significance of the difference between means, Student's 't' test has been attempted on the basis of the formula already mentioned. The results are indicated in table IV. The histogram of the percentage of each type has been shown in Plate 2.

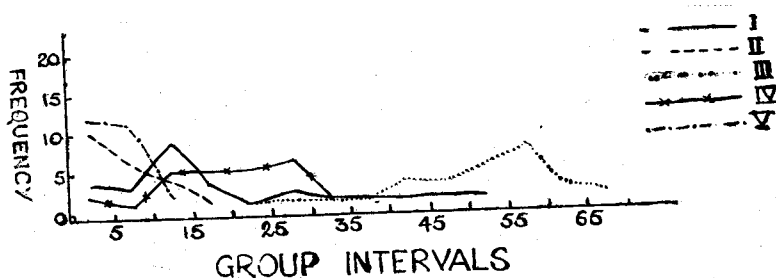


Plate 1. Frequency Curve

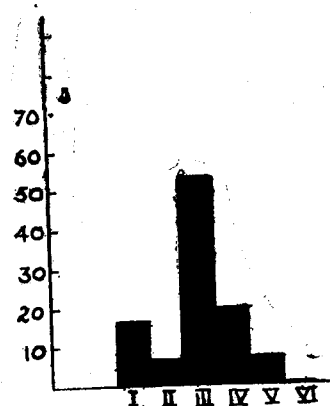


Plate 2. Histogram of Percentage Occurrence of Elements.

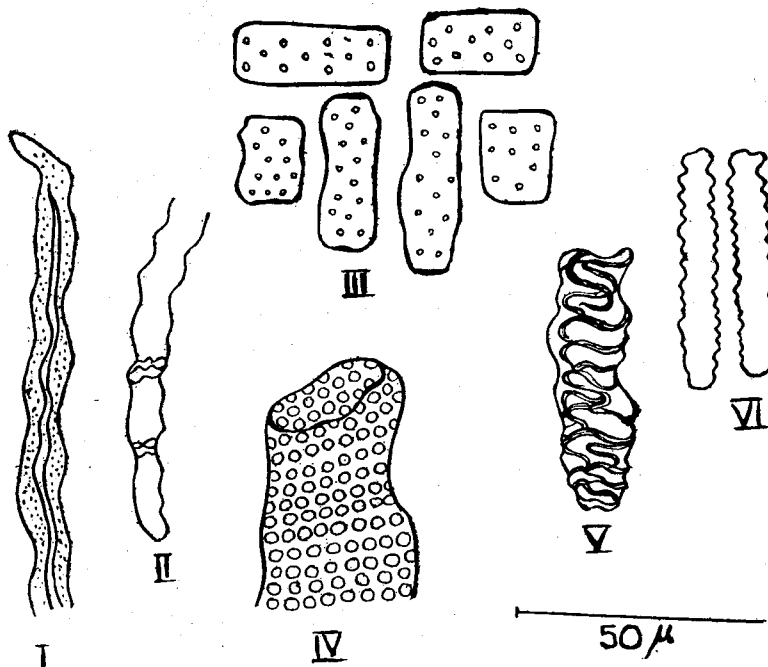


Plate 3. Bamboo Pulp Elements

TABLE-I
Percentage incidence of different bamboo pulp elements :

Sl.No.	Type of elements	Incidence out of 2500 :	Percentage $\pm$ S. E.
1.	Type I	416	16.64 $\pm$ 0.7449
2.	Type II	163	6.52 $\pm$ 0.4938
3.	Type III	1257	50.28 $\pm$ 1.0
4.	Type IV	494	19.76 $\pm$ 0.7964
5.	Type V	161	6.44 $\pm$ 0.4909
6.	Type VI	9	0.36 $\pm$ 0.1198

TABLE-II
Student's 't' test of significance of percentage occurrence between types of bamboo pulp elements :

	TYPE I	TYPE II	TYPE III	TYPE IV	TYPE V
TYPE II (10.12)					
11.32 *					
TYPE III (33.64)		(43.76)			
26.98 *		39.24*			
TYPE IV (3.12)		(13.24)	(30.52)	(	
2.86*		14.13*	23.87*		
TYPE V (10.20)		(0.08)	(43.84)	(13.32)	
11.43*		0.11	39.35*	14.24*	
TYPE VI (16.28)		(6.16)	(49.92)	(19.40)	(6.08)
21.58*		12.12*	49.56*	24.09*	12.03*

The figures in () indicate the difference between means.
*Significant

TABLE-III
Statistical constants for the incidence of different bamboo pulp elements

Sl. No.	Types:	n	Range	Mean $\pm$ S. E.	S. D.	C. V.
1.	I	416	1 to 53	16.40 $\pm$ 2.34*	11.725	71.49
2.	II	163	1 to 18	7.55 $\pm$ 10.55	4.979	65.99
3.	III	1257	21 to 68	49.15 $\pm$ 2.175	10.875	4.43
4.	IV	494	2 to 34	19.40 $\pm$ 1.588	7.940	40.93
5.	V	161	1 to 13	6.00 $\pm$ 0.632	3.162	52.70
6.	VI	9	1 to 2	1.286	—	—

TABLE-IV.
Student's 't' test of statistical significance between mean dispersion of different bamboo pulp elements :

	TYPE I	TYPE II	TYPE III	TYPE IV
TYPE II (8.855)				
3.44*				
TYPE III (32.752)		(41.607)		
10.4*		17.21*		
TYPE IV (3.00)		(11.855)	(29.752)	
1.06		6.22*	11.05*	
TYPE V (10.40)		(.546)	(43.152)	(13.04)
4.28*		1.26	19.05 *	7.63*

The figures in () indicate the difference between means.
* Significant (P=0.05)

With a view to finding as to what extent one cellular type is related to the other, product-moment correlation (r) has been attempted on the basis of the following formula :—

$$r = \frac{\sum (x - \bar{x})(y - \bar{y})}{n \delta x \delta y}$$

The results are indicated in table V. The assessment of significance of correlation has been made by 't' method using the following formula—

$$t = r \frac{\sqrt{(N-2)}}{\sqrt{(1-r^2)}}$$

The results are presented in table VI.

Discussion :

The following facts become evident from the observation made on cellular elements constituting bamboo pulp :—

- (1) Of the various types of elements, the parenchyma cells or pith cells or cells of medulla (type III) are found in maximum abundance (1257 out of 2500; 50.28%) in each slide while the epidermal cells with wavy or slightly corrugated margins (type VI) have been found to be extremely sparse (9 out of 2500; 0.36%) and occurring only in three out of 25 samples. Fibres with special features (type II) are found to be totally absent in three out of 25 samples whereas types I, III, IV, and V have been found to occur in each sample in variable proportions.

TABLE V.
Studies on correlation (r) between various types of elements
present in bamboo pulp :

Between Types :	ΣX	ΣX^2	ΣY	ΣY^2	ΣXY	r (co-efficient of correlation) :
I and II	416	10472	163	1849	3925	+ 0.7259
I and III	416	10472	1257	66075	18250	- 0.8349
I and IV	416	10472	494	11448	6645	- 0.6438
I and V	416	10472	161	1275	2379	- 0.3263
I and VI	416	10472	9	13	87	- 0.3559
II and III	163	1849	1257	66075	7067	- 0.7515
II and IV	163	1849	494	11448	2551	- 0.5817
II and V	163	1849	161	1275	849	- 0.4534
II and VI	163	1849	9	13	56	- 0.0031
III and IV	1257	66075	494	11448	25126	+ 0.1307
III and V	1257	66075	161	1275	8345	+ 0.3021
III and VI	1257	66075	9	13	466	+ 0.0805
IV and V	494	11448	161	1275	3197	+ 0.0247
IV and VI	494	11448	9	13	212	+ 0.2663
V and VI	161	1275	9	13	63	+ 0.1045

TABLE VI.
't' Method for the assessment of significance of 'r' in between
types of bamboo pulp elements :

	TYPE I	TYPE II	TYPE III	TYPE IV	TYPE V
TYPE II	5.162*				
TYPE III	7.275*	5.463*			
TYPE IV	4.035*	3.430*	0.632		
TYPE V	1.655	2.440*	1.520	0.118	
TYPE VI	1.718	0.015	0.387	1.325	0.504

*Significant.

- (2) A study on the statistical significance of the mean percentage of each type reveals that excepting between types II and V, all the mean values have been significantly different from each other.
- (3) The observation on frequency distribution shows that excepting types II, V, and VI, all

other types have wide ranges of distribution and type III has the highest of it. The mean of the measure of dispersion has been found to be highest in type III (49.15 ± 2.175) while in type V it has been the least (6.0 ± 0.632). Frequency distribution of type VI has not been possible for

study on account of its meagreness in occurrence.

- (4) A study on the significance of the mean of dispersion of different types indicates that excepting between types I and IV as well as between types II and V, all the values of 't' have been found more than the level of statistical significance.
- (5) Correlation studies made on pair of all the six types of cellular elements reveal that type I is significantly correlated with each of the types II, III, and IV, and so also the type II with each of the types III, and so also the type II with each of the types III, IV, and V. The degree of correlation between all other types are found to stand below the level of statistical significance.

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References :

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